



SWISS PATTERN PRECISION FILES

SERIES 970:

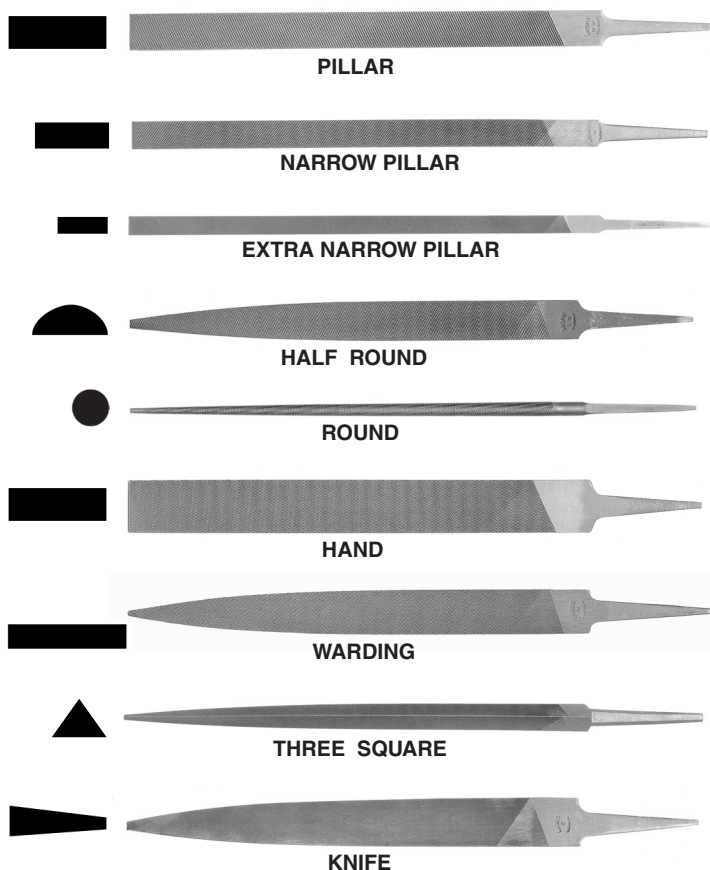
These files are made of the finest materials and with best traditional workmanship. They are a high quality product especially suitable for tool and die makers, jig and fixture work, engravers, instrument makers, etc.

Prices are per file.



Packed 12 per box

Shape	Lgth	Width	Thick-ness	00 Cut Order No.	0 Cut Order No.	2 Cut Order No.	Price
Pillar	4	3/8	3/32	9700420	9700400	9700402	
	6	1/2	1/8	9700620	9700600	9700602	
	8	5/8	3/16	9700820	9700800	9700802	
Pillar Narrow	6	3/8	1/8	9701620	9701600	9701602	
	8	1/2	3/16	9701820	9701800	9701802	
Pillar Extra Narrow	8	3/8	3/16	9702820	9702800	9702802	
Half Round	4	7/16	5/32	9703420	9703400	9703402	
	6	5/8	3/16	9703620	9703600	9703602	
	8	25/32	15/64	9703820	9703800	9703802	
Round	4	1/8	-	9704420	9704410	9704412	
	6	7/32	-	9704620	9704600	9704602	
	8	15/64	-	9704820	9704800	9704802	
Hand	4	1/2	1/8	9705420	9705410	9705412	
	6	5/8	3/16	9705620	9705600	9705602	
Warding	4	15/32	3/64	9706420	9706410	9706412	
	6	21/32	5/64	9706620	9706600	9706602	
Three Square	4	1/4	-	9707420	9707400	9707402	
	6	3/8	-	9707620	9707600	9707602	
Knife	4	1/2	1/8	9708420	9708400	9708402	
	6	5/8	11/64	9708620	9708600	9708602	



FILES



SWISS PATTERN FILES

SERIES 926:

Available in 00, 0, 1, 2, 3, 4, 6 cuts. † - Packed 6 per box, others 12 per box

Prices are per file.



THREE SQUARE ▲



The triangular shape is excellent for use in corners and on dies. Three Square Files are double cut on the sides, single cut on the edges and taper toward the point in width and thickness.

Size	Cut	Order No.	Price
4 x 1/4	0	8435300	
4 x 1/4	2	8435400	
6 x 11/32	00	8435550	
6 x 11/32	0	8435600	
6 x 11/32	1	8435650	
6 x 11/32	2	8435700	
†8 x 15/32	0	8435900	
†8 x 15/32	2	8436000	

WARDING ■



Ideal for filing slots and removal of burrs after milling operations. Warding Files are double cut on the sides, single cut on the edges and taper toward the point in width.

Size	Cut	Order No.	Price
4 x 7/16 x 3/64	0	8428550	
4 x 7/16 x 3/64	2	8428650	
6 x 19/32 x 5/64	00	8428750	
6 x 19/32 x 5/64	0	8428800	
6 x 19/32 x 5/64	2	8428900	
8 x 25/32 x 3/32	0	8429050	
8 x 25/32 x 3/32	2	8429150	

KNIFE

Wedge section shape is great for working in slots. Knife Files are double cut on the sides, single cut on the "knife edge", safe (uncut) on the back, and taper toward the point in width and thickness.

Size	Cut	Order No.	Price
4 x 31/64 x 7/64	0	8433250	
4 x 31/64 x 7/64	2	8433350	
6 x 21/32 x 5/32	00	8433700	
6 x 21/32 x 5/32	0	8433750	



Size	Cut	Order No.	Price
6 x 21/32 x 5/32	1	8433800	
6 x 21/32 x 5/32	2	8433850	
8 x 27/32 x 3/16	0	8434050	
8 x 27/32 x 3/16	2	8434150	

**SWISS PATTERN FILES** (Continued)

SERIES 926:

Available in 00, 0, 1, 2, 3, 4, 6 cuts. † - Packed 6 per box, others 12 per box

Prices are per file.

**HAND** 

Preferred for finishing flat surfaces. Hand Files are double cut on the sides and are parallel in width and thickness. Cut #00, #0, and #2 feature one edge single cut and one edge safe (uncut) while cut #4 and #6 feature two safe (uncut) edges.

Size	Cut	Order No.	Price
4 x 17/32 x 7/64	2	8411400	
6 x 23/32 x 5/32	00	8411550	
6 x 23/32 x 5/32	0	8411600	
6 x 23/32 x 5/32	2	8411700	
6 x 23/32 x 5/32	4	8411800	
†8 x 29/32 x 3/16	0	8411950	
†8 x 29/32 x 3/16	2	8412050	

PILLAR REGULAR 

Primarily for working on flat surfaces. Pillar Regular Files are double cut on the sides, safe (uncut) on the edges, and are parallel in width and thickness.

Size	Cut	Order No.	Price
4 x 23/64 x 7/64	0	8422100	
4 x 23/64 x 7/64	2	8422200	
4 x 23/64 x 7/64	4	8422300	
6 x 15/32 x 9/64	00	8422400	
6 x 15/32 x 9/64	0	8422450	
6 x 15/32 x 9/64	1	8422500	
6 x 15/32 x 9/64	2	8422550	
6 x 15/32 x 9/64	4	8422650	
8 x 39/64 x 13/64	00	8422700	
8 x 39/64 x 13/64	0	8422750	
8 x 39/64 x 13/64	1	8422800	
8 x 39/64 x 13/64	2	8422850	
†10 x 47/64 x 15/64	00	8423000	

HALF-ROUND 

Great for curved surfaces and corners. Half Round Files are double cut on both sides and tapered toward the point in width and thickness.

Size	Cut	Order No.	Price
4 x 3/8 x 7/64	0	8413150	
4 x 3/8 x 7/64	2	8413250	
6 x 33/64 x 9/64	00	8413700	
6 x 33/64 x 9/64	0	8413750	
6 x 33/64 x 9/64	1	8413800	
6 x 33/64 x 9/64	2	8413850	
6 x 33/64 x 9/64	3	8413900	
6 x 33/64 x 9/64	4	8413950	
†8 x 45/64 x 3/16	00	8414050	
†8 x 45/64 x 3/16	0	8414100	
†8 x 45/64 x 3/16	1	8414150	
†8 x 45/64 x 3/16	2	8414200	

PILLAR - NARROW 

Used to finish work begun with a Hand File. Pillar Narrow Files are double cut on both sides, safe (uncut) on the edges, and are parallel in width and thickness.

Size	Cut	Order No.	Price
4 x 9/32 x 7/64	2	8425800	
6 x 23/64 x 9/64	00	8424250	
6 x 23/64 x 9/64	0	8424300	
6 x 23/64 x 9/64	1	8424350	
6 x 23/64 x 9/64	2	8424400	
6 x 23/64 x 9/64	4	8424500	
8 x 29/64 x 13/64	0	8424602	
8 x 29/64 x 13/64	2	8424750	

ROUND - TAPER 

Used for enlarging and rounding out holes. Round Taper Files are double cut and taper toward the point in width and thickness.

Size	Cut	Order No.	Price
4 x 1/8	0	8415300	
4 x 1/8	2	8415400	
6 x 3/16	00	8415900	
6 x 3/16	0	8415950	
6 x 3/16	1	8416000	
6 x 3/16	2	8416050	
6 x 3/16	4	8416150	
8 x 1/4	00	8416250	
8 x 1/4	0	9416300	
8 x 1/4	2	9416400	
10 x 21/64	0	9416600	

PILLAR - EXTRA NARROW 

Thinner in dimension than Pillar Narrow Files and best suited for working in tighter places. Pillar Extra Narrow Files are double cut, safe (uncut) on the edges, and are parallel in width and thickness.

Size	Cut	Order No.	Price
4 x 11/64 x 7/64	0	8425700	
4 x 11/64 x 7/64	2	8425800	
6 x 1/4 x 9/64	00	8426000	
6 x 1/4 x 9/64	0	8426050	
6 x 1/4 x 9/64	1	8426100	
6 x 1/4 x 9/64	2	8426150	
8 x 5/16 x 13/64	00	8426350	
8 x 5/16 x 13/64	0	8426400	
8 x 5/16 x 13/64	1	8426450	
8 x 5/16 x 13/64	2	8426500	